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## **Appearance**

Glass-ceramic sealing glass white colored in powder form.

## **Chemical Composition**

Barium oxide (BaO) Silica (SiO<sub>2</sub>) Calcium oxide (CaO) Alumina (Al<sub>2</sub>O<sub>3</sub>)

# **Physical Properties**

Specific Gravity	3.42 (g/cm <sup>3</sup> )
Glass Transition Temperature	725 ± 10 °C
Crystallization Temperature	1028 ± 10 °C
Softening Temperature (Td)	762 ± 10 °C
Coefficient of Thermal Expansion	10.3 x 10 <sup>-6</sup> /°C (50 - 950 °C)
Interfacial Bond Strength (Shear)	30.0 MPa
Interfacial Bond Strength (Tensile)	18.7 MPa
Dielectric Constant (1kHz, RT)	9.45
Loss Tangent (1kHz, RT)	0.0226

# **Recommended Firing Conditions**

Ramp to 850 - 925 °C and hold for 1 to 2 hours. Heating or cooling rate: 3 to 10 °C/min

#### **Applications**

Operational Temperature: up to 1000 °C

The typical application of GL1862 sealing glass is to seal ceramics and metals at high temperatures. Common applications of sealing glass include: solid oxide fuel cells (SOFCs), solar cells, sodium ion batteries, high-temperature sensors, and other sealing, bonding, or coating applications.