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### Appearance

Sealing glass is white colored and is in powder form.

### Chemical Composition

- Silica (SiO<sub>2</sub>)
- Potassium oxide (K<sub>2</sub>O)
- Sodium oxide (Na<sub>2</sub>O)
- Titanium dioxide (TiO<sub>2</sub>)
- Calcium oxide (CaO)
- Magnesium oxide (MgO)
- Alumina (Al<sub>2</sub>O<sub>3</sub>)

### Physical Properties

Specific Gravity	2.7 (g/cm <sup>3</sup> )
Glass Transition Temperature	475 ± 10 °C
Softening Temperature (T <sub>d</sub> )	506 ± 10 °C
Coefficient of Thermal Expansion	15.9 x 10 <sup>-6</sup> /°C (50 - 400 °C)
Dielectric Constant (1kHz, RT)	8.76
Loss Tangent (1kHz, RT)	0.0028

### Recommended Firing Conditions

Ramp to 690 °C and hold for 0.5 to 1 hour  
Heating or cooling rate: 3 to 10 °C/min

### Applications

Operational Temperature: up to 520 °C

The typical application of GL1886 sealing glass is to seal ceramics and metals at high temperatures. Common applications of sealing glass include: solid oxide fuel cells (SOFCs), solar cells, sodium ion batteries, high-temperature sensors, and other sealing, bonding, or coating applications.