



Appearance

Compliant (viscous) sealing glass white colored in powder form.

Chemical Composition (by weight)

Boron oxide (B ₂ O ₃)	33 - 43 %
Barium oxide (BaO)	18 - 28 %
Strontium oxide (SrO)	3 - 7 %
Silica (SiO ₂)	20 - 30 %
Calcium oxide (CaO)	3 - 7 %
Alumina (Al ₂ O ₃)	2 - 6 %

Physical Properties

Specific Gravity	3.2 (g/cm ³)
Glass Transition Temperature	617 ± 10 °C
Softening Temperature (T _d)	638 ± 10 °C
Coefficient of Thermal Expansion	9.4 x 10 ⁻⁶ /°C (100 - 500 °C)
Interfacial Bond Strength (Shear)	47.9 MPa
Interfacial Bond Strength (Tensile)	28.8 MPa
Dielectric Constant (1kHz, RT)	8.07
Loss Tangent (1kHz, RT)	0.0142

Recommended Firing Conditions

Ramp to between 850 and 900 °C and hold for 1 hour.
Heating or cooling rate: 3 to 10 °C/min

Applications

Operational Temperature: up to 900 °C

The typical application of GL1835 sealing glass is to seal ceramics and metals at high temperatures. Common applications of sealing glass include: solid oxide fuel cells (SOFCs), solar cells, sodium ion batteries, high-temperature sensors, and other sealing, bonding, or coating applications.

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