

**Appearance**

Glass-ceramic sealing glass white colored in powder form

**Chemical Composition (by weight)**

Strontium oxide (SrO)	34.47 - 38.47 %
Silica (SiO <sub>2</sub> )	30.53 - 34.53 %
Calcium oxide (CaO)	17.74 - 21.74 %
Zinc oxide (ZnO)	3.41 - 5.41 %
Alumina (Al <sub>2</sub> O <sub>3</sub> )	1.76 - 3.76 %
Titanium dioxide (TiO <sub>2</sub> )	1.21 - 3.21 %
Boron oxide (B <sub>2</sub> O <sub>3</sub> )	0.88 - 2.88 %

**Physical Properties**

Specific Gravity	3.5 (g/cm <sup>3</sup> )
Glass Transition Temperature	690 ± 10 °C
Softening Temperature (T <sub>d</sub> )	750 ± 10 °C
Crystallization Temperature (DSC)	890 ± 10 °C
Coefficient of Thermal Expansion (annealed glass)	10.9 x 10 <sup>-6</sup> /°C (50 - 500 °C)
Coefficient of Thermal Expansion (crystallized)	11.0 x 10 <sup>-6</sup> /°C (50 - 500 °C)
Dielectric Constant (1kHz, RT) (crystallized)	9.59
Loss Tangent (1kHz, RT) (crystallized)	0.0445

**Recommended Firing Conditions**

Ramp to 850 °C and hold for 2 hours.  
Heating or cooling rate: 3 to 10 °C/min

**Applications**

Operational Temperature: up to 900 °C

The typical application of GL1729 sealing glass is to seal ceramics and metals at high temperatures. Common applications of sealing glass include: solid oxide fuel cells (SOFCs), solar cells, sodium ion batteries, high-temperature sensors, and other sealing, bonding, or coating applications.

