

### Appearance

Glass-ceramic sealing glass is white colored in powder form.

### Chemical Composition (by weight)

Silica (SiO <sub>2</sub> )	32.22 - 38.22 %
Strontium oxide (SrO)	24.63 - 28.63 %
Calcium oxide (CaO)	12.98 - 16.98 %
Zinc oxide (ZnO)	12.95 - 16.95 %
Aluminum oxide (Al <sub>2</sub> O <sub>3</sub> )	3.16 - 5.16 %
Titanium dioxide (TiO <sub>2</sub> )	1.2 - 3.2 %
Boron oxide (B <sub>2</sub> O <sub>3</sub> )	0.84 - 2.84 %

### Physical Properties

Specific Gravity	3.4 (g/cm <sup>3</sup> )
Glass Transition Temperature	700 ± 10 °C
Crystallization Temperature	856 ± 10 °C
Softening Temperature (T <sub>d</sub> )	730 ± 10 °C
Coefficient of Thermal Expansion (as-cast glass)	9.5 x 10 <sup>-6</sup> /°C (50 - 500 °C)
Coefficient of Thermal Expansion (crystallized)	10.0 x 10 <sup>-6</sup> /°C (50 - 500 °C)

### Recommended Firing Conditions

Ramp to 850 °C and hold for 2 hours.  
Heating or cooling rate: 3 to 10 °C/min

### Applications

Operational Temperature: up to 900 °C

The typical application of GL1350 sealing glass is to seal ceramics and metals at high temperatures. Common applications of sealing glass include: solid oxide fuel cells (SOFCs), solar cells, sodium ion batteries, high-temperature sensors, and other sealing, bonding, or coating applications.